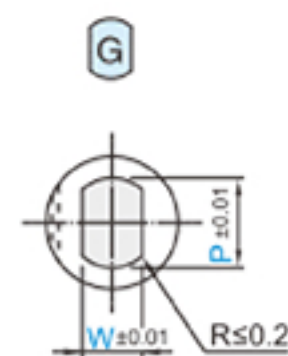
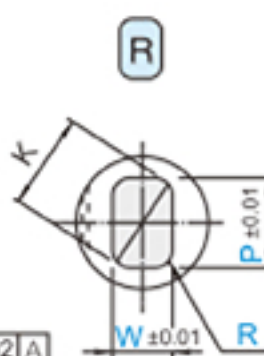
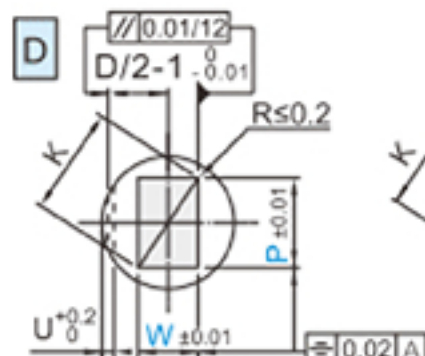
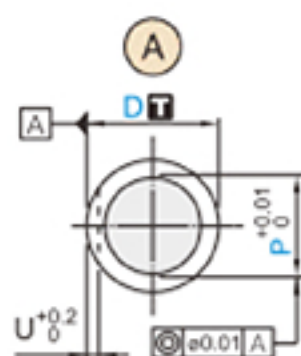
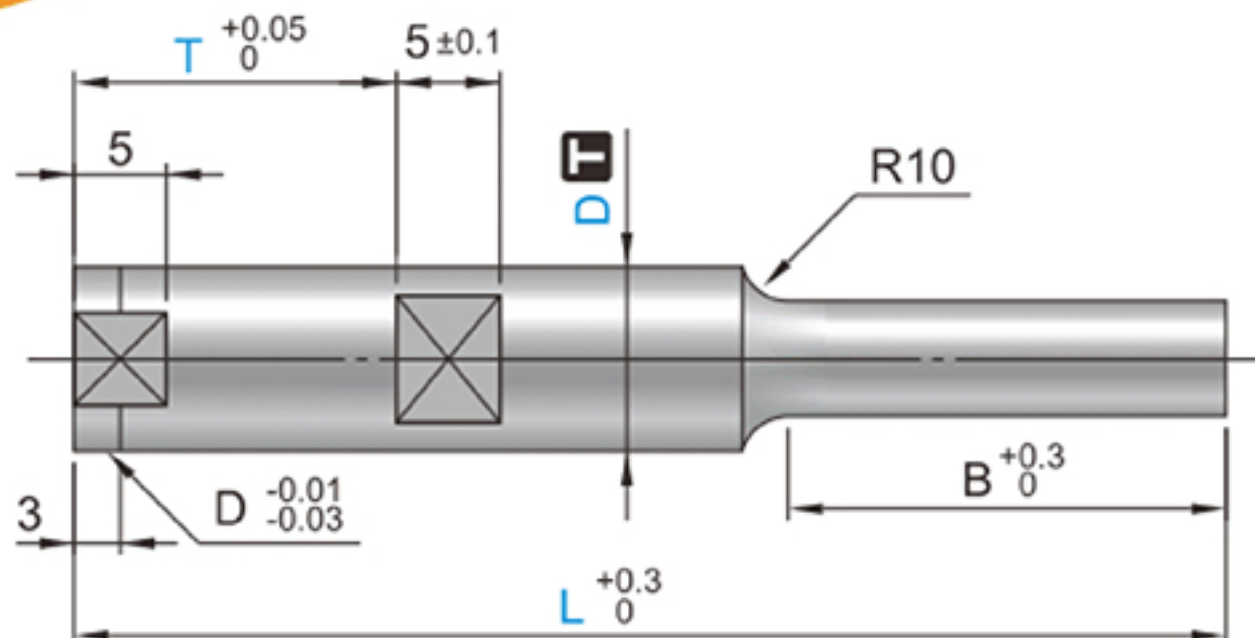
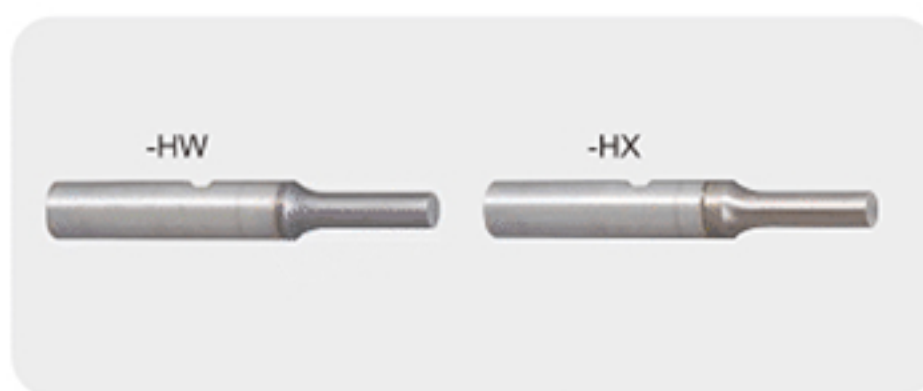


-HW
 HW-WSHK
 HW-WPK
 AHW-WSHK
 AHW-WPK
 -HX
 HX-WSHK
 HX-WPK
 AHX-WSHK
 AHX-WPK



$P \geq W$
 $K = \sqrt{P^2 + W^2}$

$P \geq W$ | $0.15 \leq R < W/2$
 $K = \sqrt{(P-2R)^2 + (W-2R)^2} + 2R$

$P > W$

$P > W$

D m5 +0.005/0

T	M	H	Type		Catalog No.	(B) (X>L>S)
			HW 3000HV	HX 3000HV		
D m5	SKH51	61~64HRC	HW-WSHK HW-WPK	HX-WSHK HX-WPK	A D R E G	
D +0.005/0	SKH51	61~64HRC	AHW-WSHK AHW-WPK	AHX-WSHK AHX-WPK		



ORDER Catalog No. - L - P - W - R (R) - T
 AHW-WSHKEL 16 - 70 - P12.00 - W6.00 - T20.1

Catalog No.				L	(A)	(D)	(E)	(R)	(G)	(R)	T	B	U 键槽深度			
Type			D		P	P-K max.	P-Wmin.	R								
(D m5) -HW HW-WSHK HW-WPK -HX HX-WSHK HX-WPK (D ^{+0.005} ₀) -HW AHW-WSHK AHW-WPK -HX AHX-WSHK AHX-WPK	(A) (D) (R) (E) (G)		3	40 · 50 · 60 · 70 · 80	1.00~ 2.99	—	—	0.15 ~ W/2 (R)	T > 5.0	8	0.5					
			4		1.00~ 3.99	3.97	1.00									
			5		2.00~ 4.99	4.97	1.20									
			6		2.00~ 5.99	5.97	1.50									
			8		3.00~ 7.99	7.97	2.00									
			10	(40) · 50 · 60 · 70 · 80 · 90 · 100	3.00~ 9.99	9.97	2.50			13	1.5					
			13		6.00~12.99	12.97	3.00									
			16		10.00~15.99	15.97	4.00									
(D) (R) (E) (G)		3	50 · 60 · 70 · 80	1.00~ 2.99	—	—	0.15 ~ W/2 (R)					T > 5.0	13	0.5		
		4		1.00~ 3.99	3.97	2.00										
		5		2.00~ 4.99	4.97	2.00										
		6		2.00~ 5.99	5.97	2.00										
		8		3.00~ 7.99	7.97	2.50										
		10	50 · 60 · 70 · 80 · 90 · 100	3.00~ 9.99	9.97	2.50				19	1.5					
		13		6.00~12.99	12.97	3.00										
		16		10.00~15.99	15.97	4.00										
(R) (E) (G)		3	50 · 60 · 70 · 80	1.20~ 2.99	—	—							0.15 ~ W/2 (R)	T > 5.0	19	0.5
		4		1.20~ 3.99	3.97	2.00										
		5		2.00~ 4.99	4.97	3.50										
		6		2.00~ 5.99	5.97	3.50										
		8		3.00~ 7.99	7.97	5.00										
		10	60 · 70 · 80 · 90 · 100	3.00~ 9.99	9.97	5.00				30	1.5					
		13		6.00~12.99	12.97	5.00										
		16		10.00~15.99	—	—										

① L(40) ----> B=8

① L(40) ----> B=8

Fastening method of punch:

1. Punch fixed plate benchmark: This method is the most common method and should not be used for molds with small gaps.
 (The punch is driven into the punch fixing plate, so the mold production is very simple. If the coaxiality of the punch and the hole processing accuracy of the punch fixing plate are low, the gap between the punch and the die is prone to unevenness, so it should not be used for molds with small gaps.)
2. Unloading plate benchmark: This method is mainly used for high-precision molds of thin plates.
 (On the discharge plate close to the male mold and the female mold, the blade of the male mold has a guide device, so the accuracy error can be kept to a minimum. The punch fixing plate is fastened by fitting the gap.)

